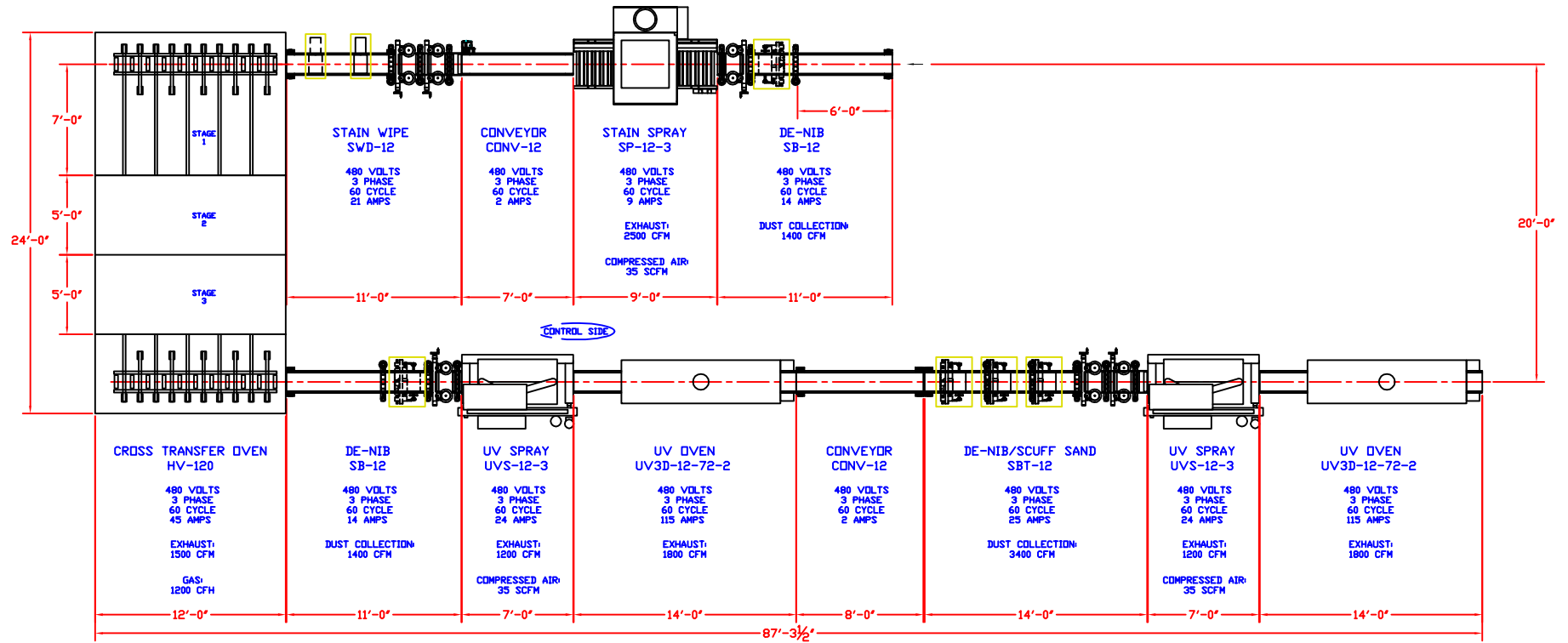


NOTES:
 LEFT HAND MACHINES SHOWN
 NOMINAL LINE SPEED 100 FPM
 MAX PART WIDTH: 12"
 MIN PART LENGTH: 4"
 MAX PART LENGTH: 10"
 NOMINAL CROSS TRANSFER LINE SPEED: 7 FPM
 MINIMUM LINEAL GAP BV/ PARTS: 28"
 STAGE 1 FLASH TIME FOR 8' PART: 1 MIN
 STAGE 2 DRY TIME FOR 8' PART: 42 SEC
 STAGE 3 DRY TIME FOR 8' PART: 42 SEC

DATE	SYN	REVISION RECORD	INITIALS



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Dubois

DUBOIS MACHINE CO. JASPER, IN. 47546	
SCALE 3/16"=1'-0"	DRAWN BY: BVH
TITLE 12' UV SPRAY W/ STAIN - DBL TC	
DATE 07/09/07	DWG. NO. C-8397